Minimum-flushing Toilet & Onsite Human Waste Processor

Beijing Sunnybreeze Technologies Inc

Build Something Impossible!

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The Challenges

"Reinvent the Toilet Challenge"

- 1, off the grid
- 2, low cost
- 3, remove all egg/pathogen/virus
- 4. Resources recovery

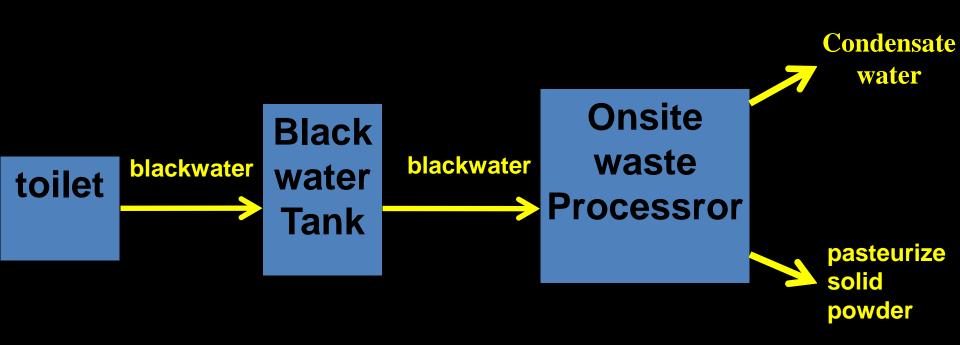


Our idea

1st, remove liquid portion from human waste by **evaporation**

(1) to limit the total amount of black water from the origin source (2) to evaporate raw sewage to produce dry manure powder, (3) to pasteurize solid manure powder to kill pathogens, and (4) to disinfect fecal sludge as organic fertilizer and to recycle and reutilize resources.

Technique Approach



Low cost & the size suitable for Home

Totally off the grid & Can be powered by Solar Energy

1、Minimu



Macerator

SURGEFLO

MACERATOR PUMP

OPEN FLOW: 1-2.0 GPM (45.0 LPM)

· Self Priming

 Run-Dry Not Recommended Thermal Overload Automatic Re

DUTY CYCLE: INTERMITTENT

MODEL: MP-4500-12

VOLTS: 12 VOLTS D.C.

AMPS: 9.0 A

pump

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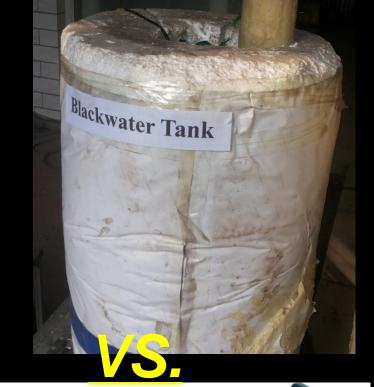
Car washing machine Voltage: DC12V Power(max): 60W Pressure(max):0.85Mpa Flow(max): 5L/min

PROPUMPS

Car washing machine

2、black-water tank & Why?







Onsite human waste processor 3、

Challenge Solutions

A: Minimum flushing toilet 1, Energy imbalance —> **B: MVR evaporator**

2, Clogging by Scale ---->

Self-clean by screw & ball

3,Low cost strategy —> Build the equipment as like home appliance

Challenge-1 But Solar Electricity is very limited... Evaporation need a lot of energy

Balance the energy The Solutions is

A: Minimum flushing toilet- Limiting the amount of black water

But, not enough.....So.....

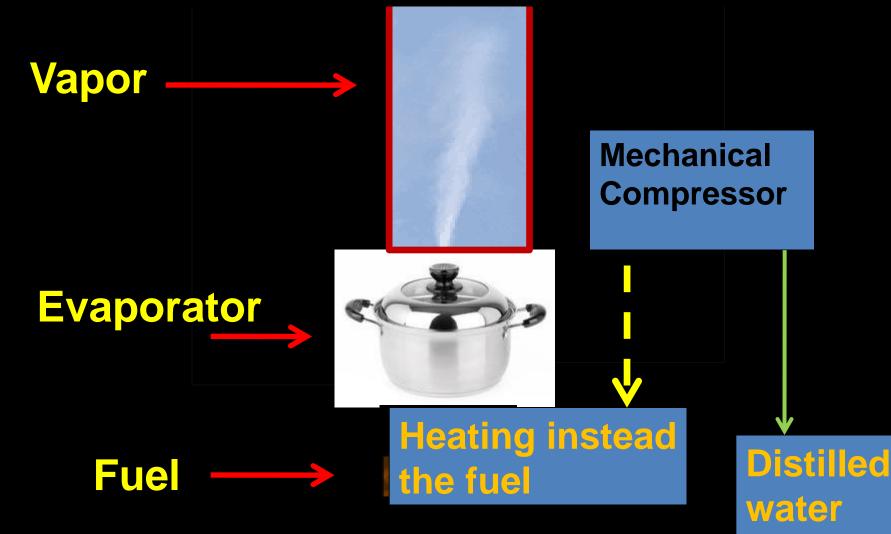
B: MVR evaporator

evaporation





MVR technology can save more than 95% engery !!!!)



MVR technology was applied in heavy Industry 50Y



Sunnybreeze Team effort on low cost/Family scale

MVR Human Waste Processor

last year

Typical industry MVR Vs. Family Scale MVR

Compressor cost : ~ Millions \$ Vs. ~2 Hundreds \$ or less Power consumption: ~ Mw Vs. ~800W or less Weight: ~ Tons Vs. 20~30 Kg or less Production Capacity : ~ M Liter/d Vs. Hundreds Liter/d

Challenge-2 Clogging: Furs & Scale

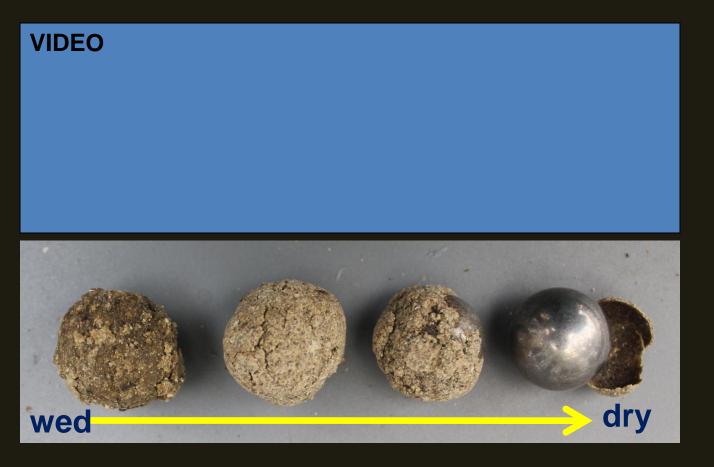








A simple idea-Screw & Ball build a Self –Clean Onsite Human Waste Processor



Build A low cost/small size, Home Scale

Human Waste (MVR) Onsite Processor

THE QUILITY OF CONDENSATED WATER

pH value

pH of artificial raw sewerage3.4
5.1
8.2
9.1

processing capacity@1kwh 12.5 L 11.4 L 13.7 L 9.6 L

pH of condensate water.7.32
7.25
7.22
7.23

Onsite Human Waste Processor





- (1). The Minimum flushing system produces fantastic results.
- (2) MVR technology can be one of the most promising plans to tackle the problems of the energy imbalance.
- (3). The compressor we used in testing were not optimally designed for MVR and therefore, there is a lot of room for improvements
- (4). There are still some problems we haven't fully explored. These problems include the stability of the system and effective odor control.





Thank You!





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