

Drying characteristics, Thermal properties and Inorganic Nutrient analysis in Faecal Sludge

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Planning

- 1 – Introduction
- 2 – Material and Methods
- 3 – Results and Discussion
- 4 – Conclusions



Reinvent the Toilet Challenge

Challenge from the Bill and Melinda Gates Foundation

“ To bring sustainable sanitation to the 2.5 billion people worldwide who don’t have access to safe, affordable sanitation”



Pathogen removal and recovery of valuable resources from waste



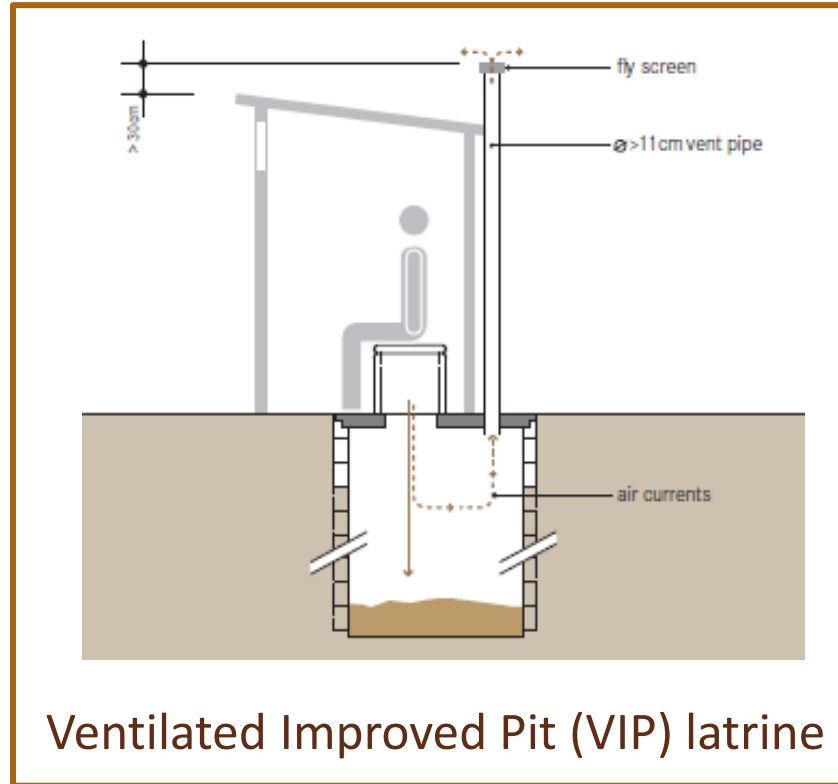
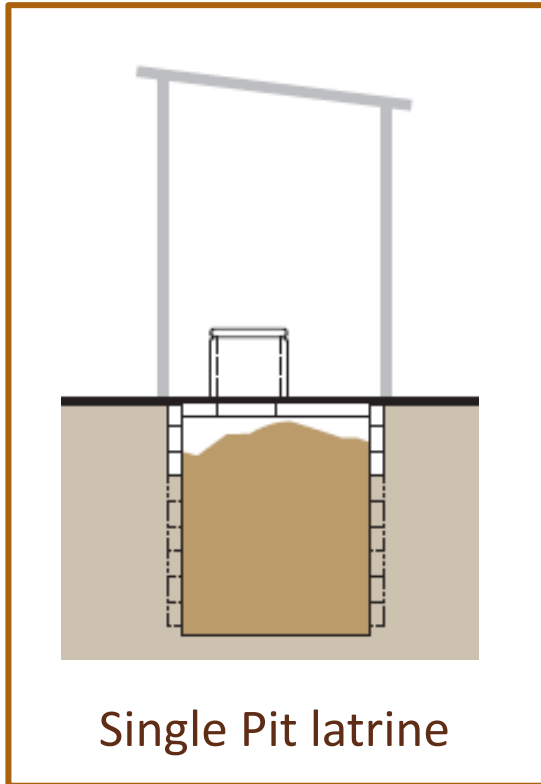
No connection to the water, sewage and electricity grid



Cost < 0.05 US\$ / user / day

Pit latrines

Most widespread toilet system in developing countries



~ 30,000 VIP
Latrines



Source: Tilley et al. (2008), Compendium of Sanitation Systems and Technologies, Dubendorf: Swiss Federal Institute of Aquatic Science and Technology (Eawag)

Faecal sludge disposal



At the end of the cycle use of pit latrines, the disposal of faecal sludge can be problematic, particularly in dense populated areas.



Faecal sludge drying



Volume and mass reduction



Transport cost decrease



Pasteurization



Low moisture content + Organic content



Biofuel



Agriculture use



Objectives of the present work

- ❑ Kinetic study of faecal sludge convective drying for unit design
- ❑ Evaluation of the agriculture potential of dried faecal sludge
- ❑ Evaluation of dried faecal sludge as a biofuel

Planning

1 – Introduction

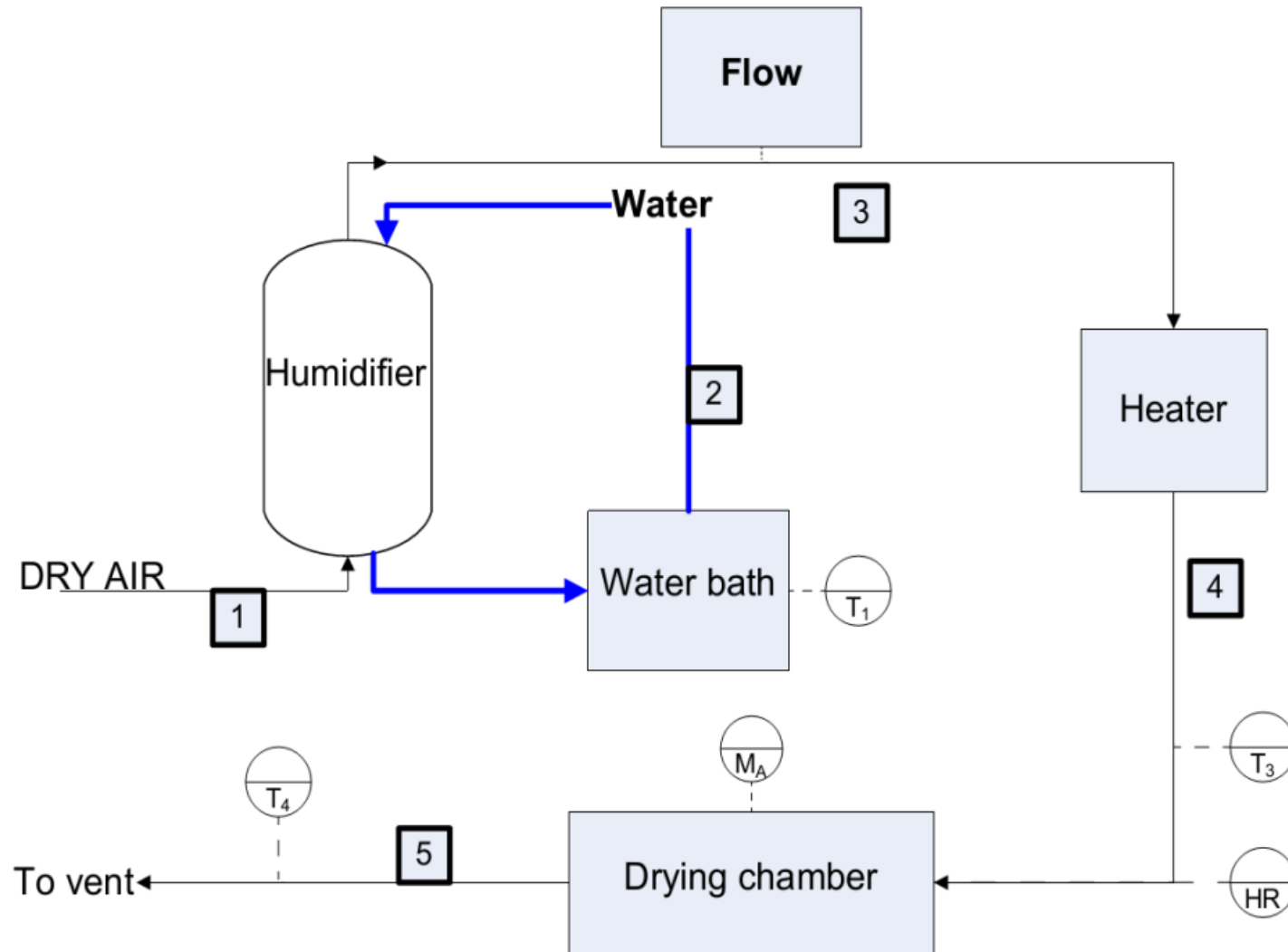
2 – Material and Methods

3 – Results and Discussion

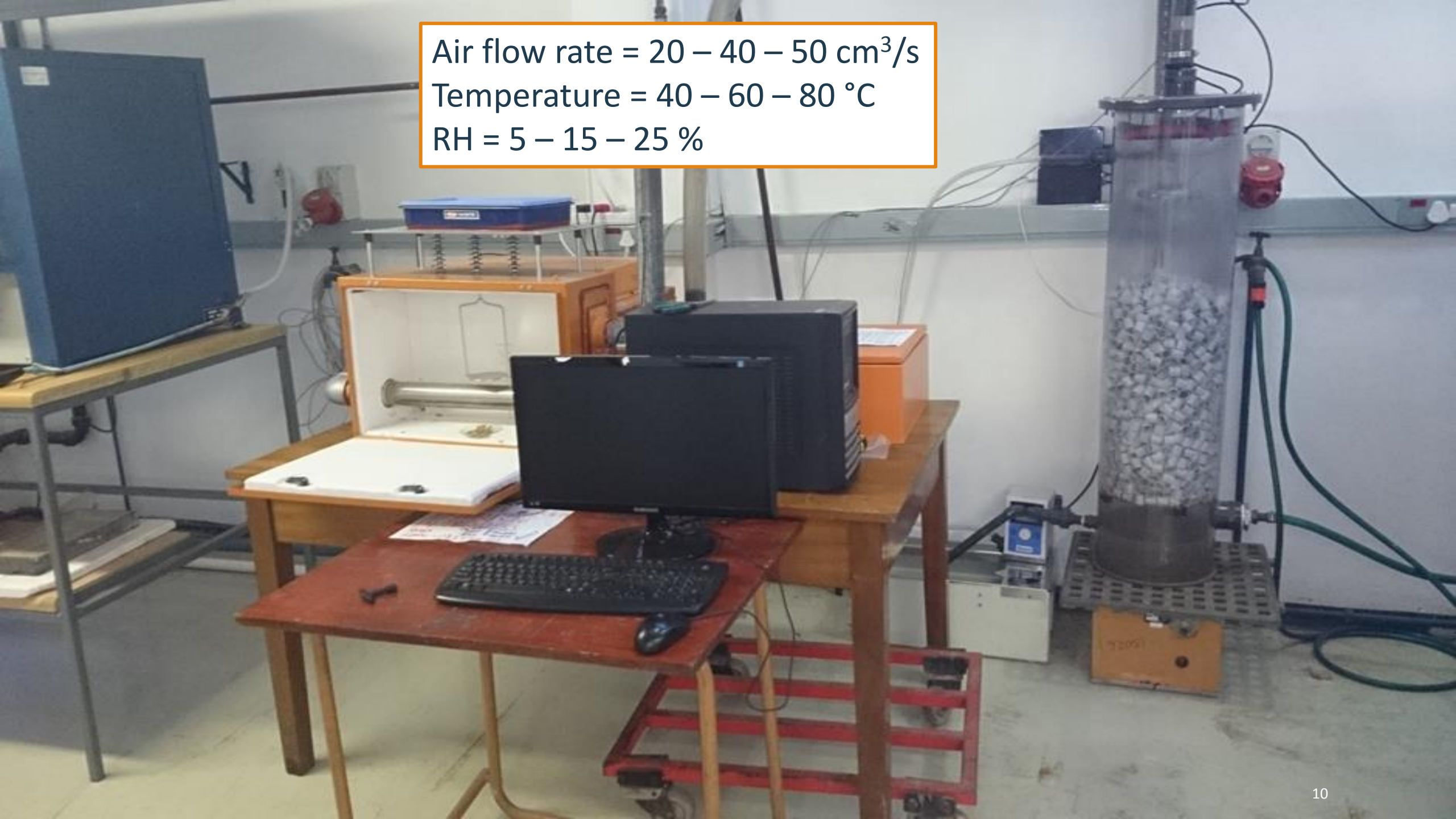
4 – Conclusions



Convective drying rig



Air flow rate = 20 – 40 – 50 cm³/s
Temperature = 40 – 60 – 80 °C
RH = 5 – 15 – 25 %



Faecal sludge



Faecal sludge sampled during the emptying of VIP latrines in peri-urban settlements within the eThekweni municipality

Preparation of the sample



Feacal sludge spread on the crucible as a flat thin layer (7 mm thickness)

80 % of moisture content on wet basis

Hand held extruder



Pellets

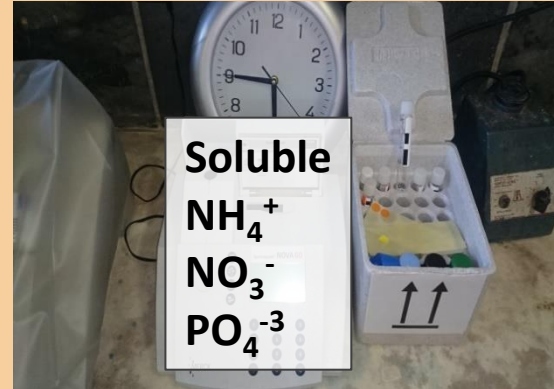


Diameter
8 mm
10 mm
14 mm

Characterization of the dried pellets



**Chemical
analysis**



Spectrophotometer

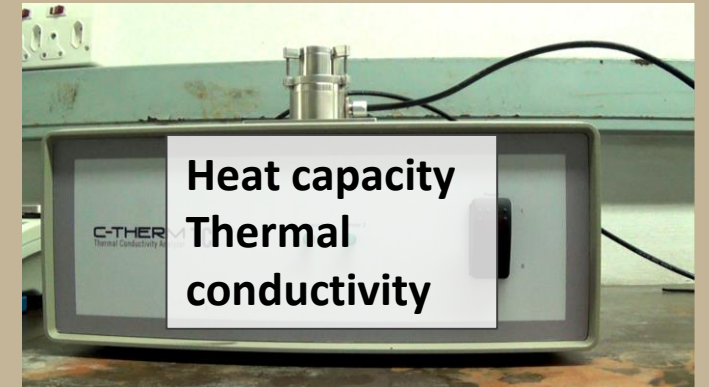


Spectroscopy

**Thermal
analysis**



Calorimeter bomb



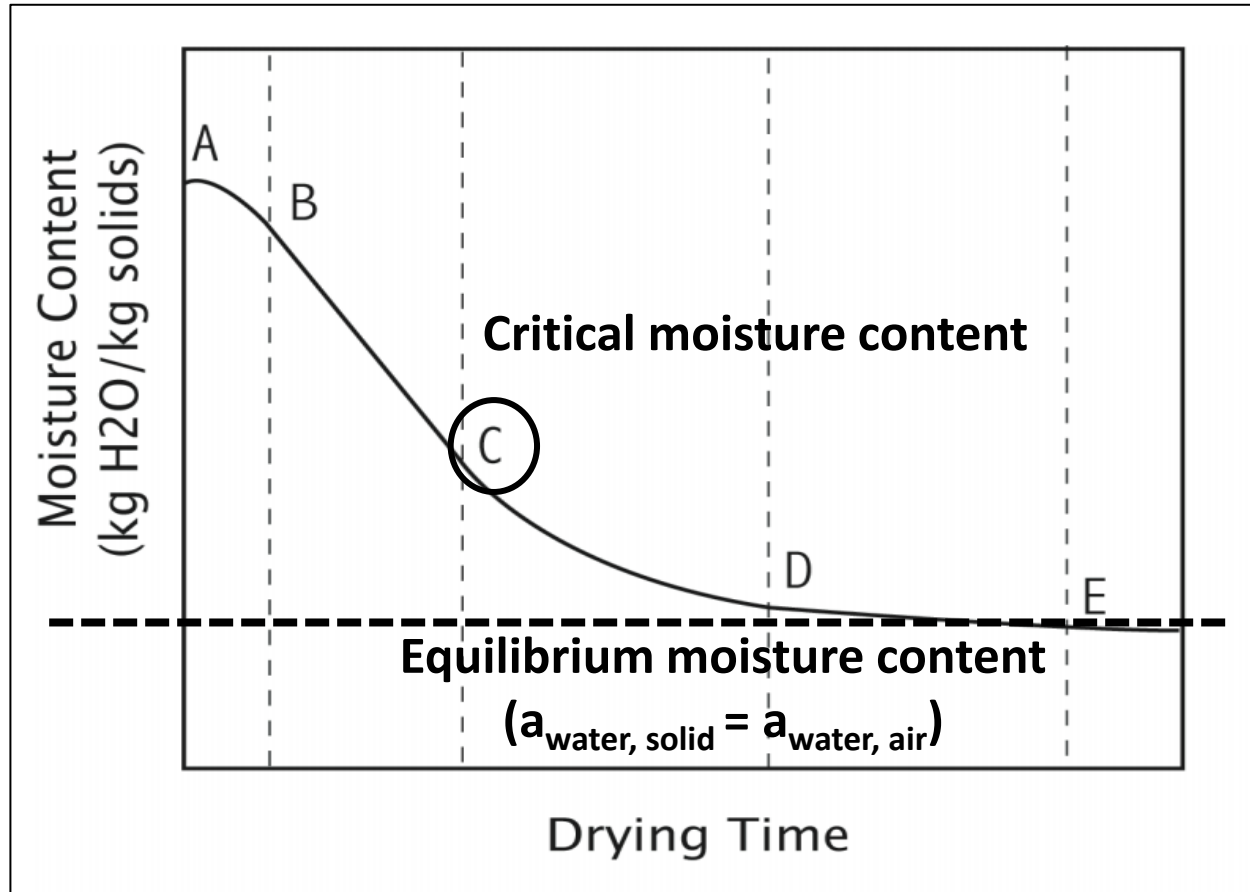
Tci analyser

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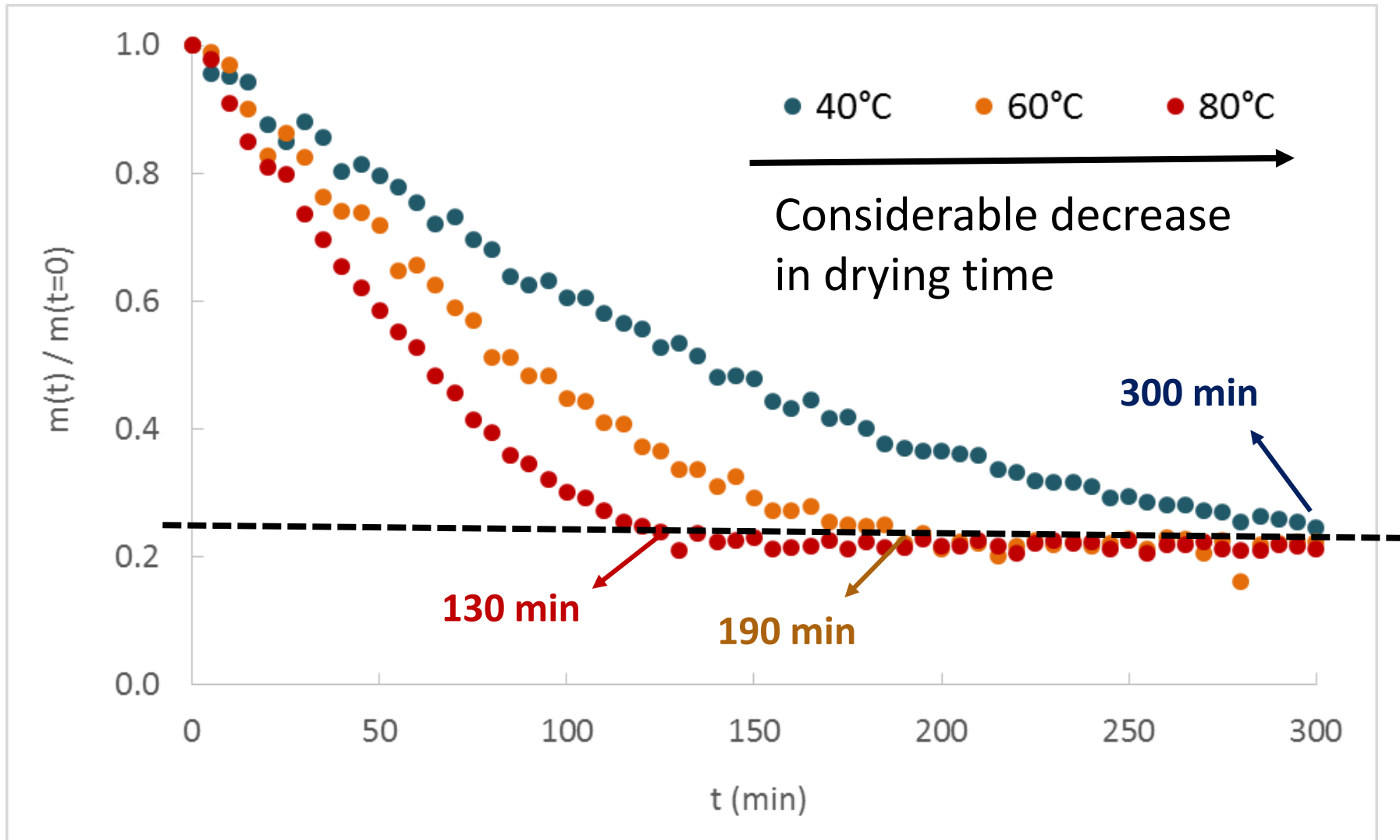


Theory of drying



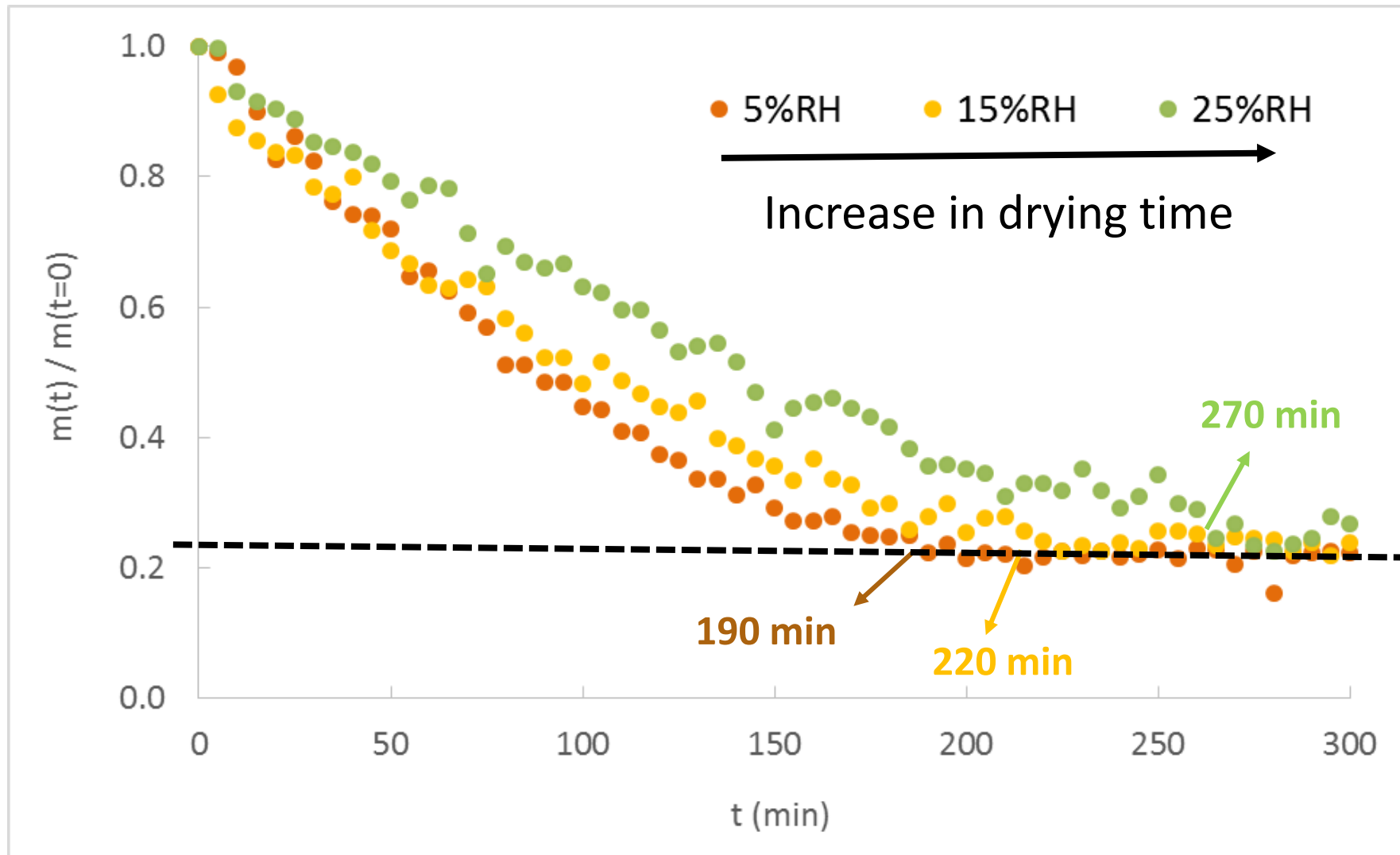
Source: J.F. Richardson, J.H. Harker, J.R. Backhurst (2002). Coulson and Richardson's chemical engineering: Particle technology and separation processes.

Effect of temperature

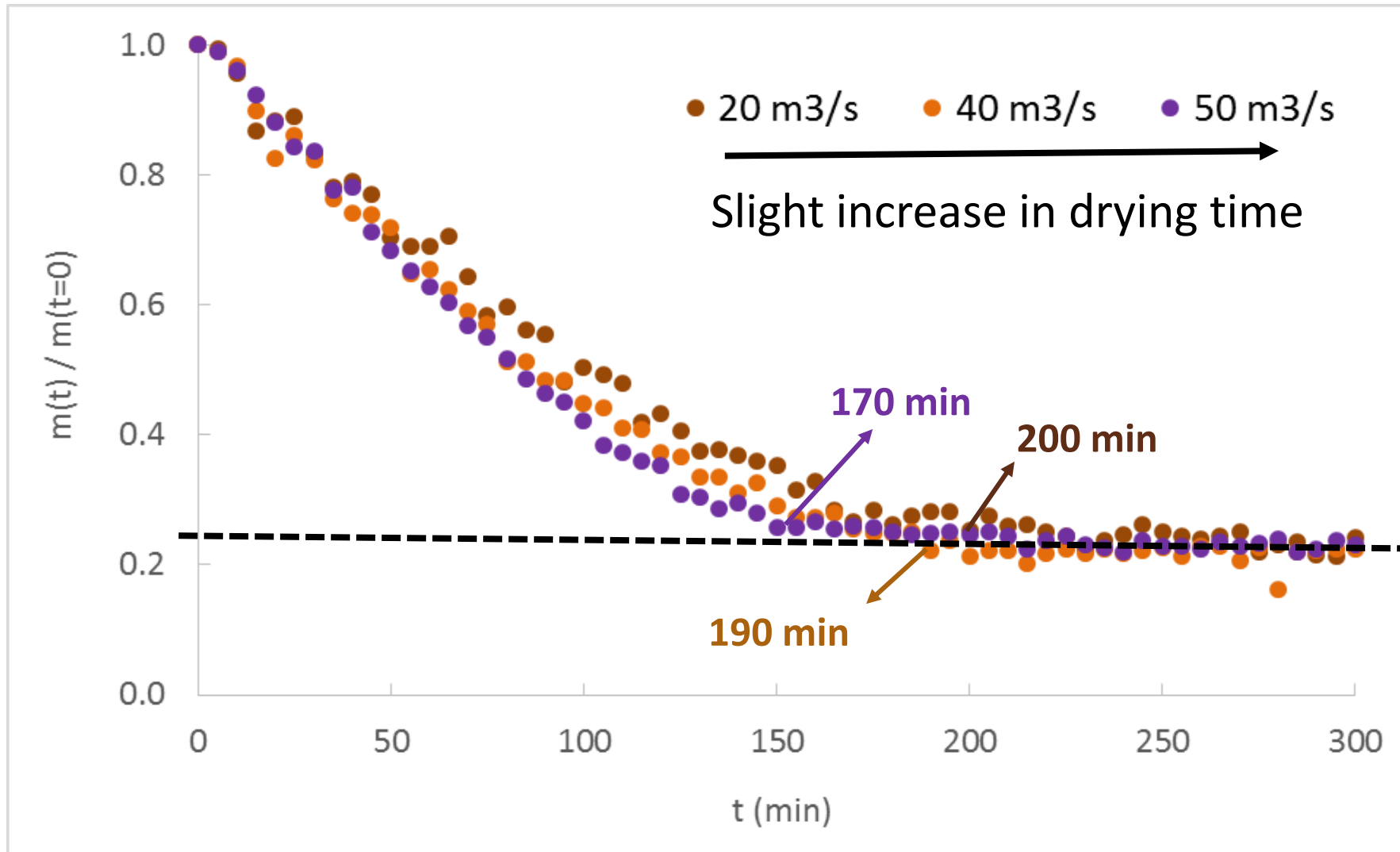


Flow rate = $40 \text{ cm}^3/\text{s}$
RH = 5 %
Flat thin layer

Effect of air humidity

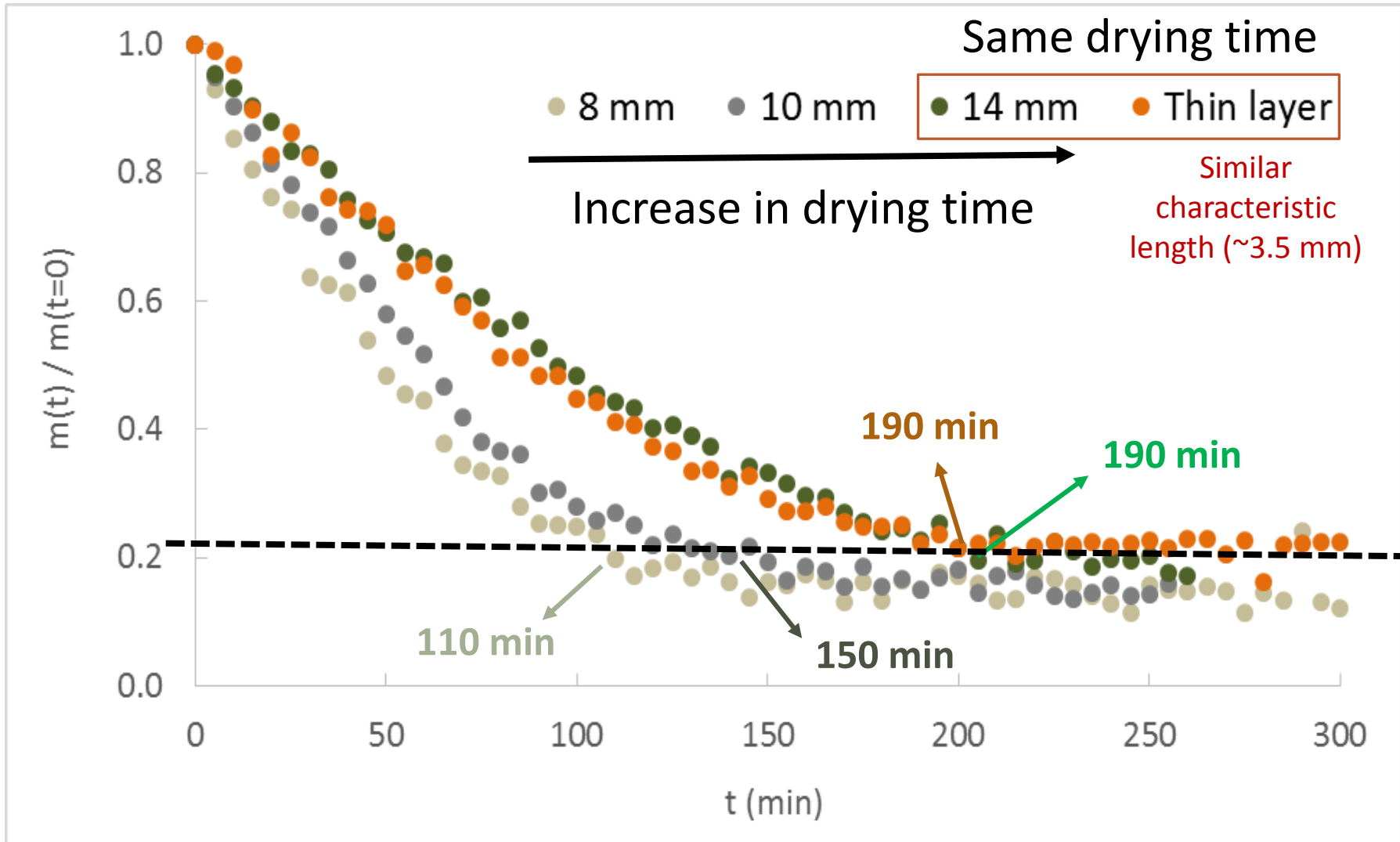


Effect of air flow rate



$RH = 5 \%$
 $T = 60 \text{ }^\circ\text{C}$
Flat thin layer

Effect of sample



Flow rate = $40 \text{ cm}^3/\text{s}$
RH = 5 %
T = $60 \text{ }^\circ\text{C}$

Critical moisture content

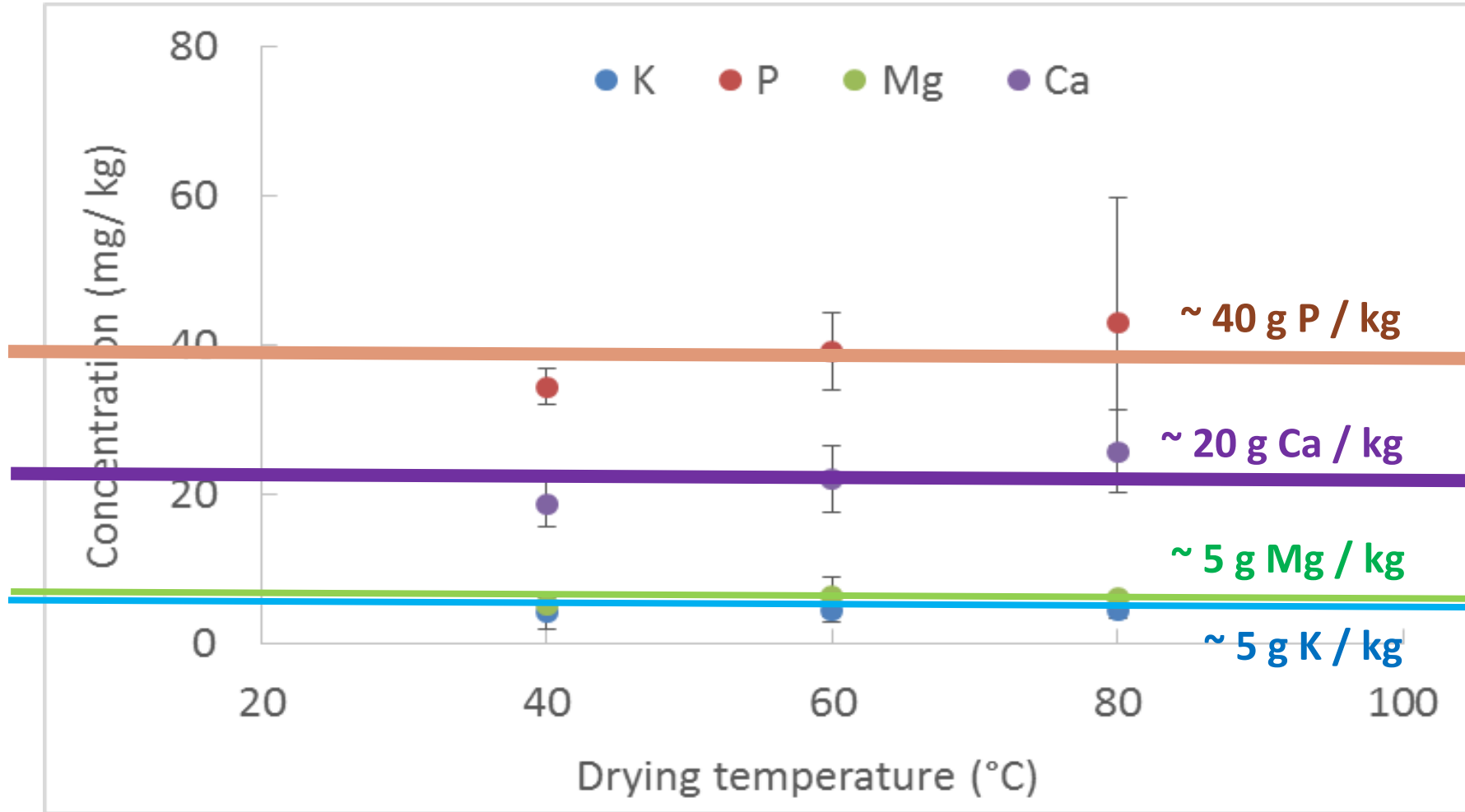
Critical moisture content depends only on sample geometry:

~ 60 % for the flat thin layer
(near middle of the transformation)

~ 30 % for the pellets
(3/4 of the transformation)

Longer constant rate period for pellets → positive for process

Chemical analysis



No effect of temperature

Similar nutrient composition than home compost and manure

Chemical analysis

Low concentrations in terms
of soluble compounds

SLOW NUTRIENT RELEASE

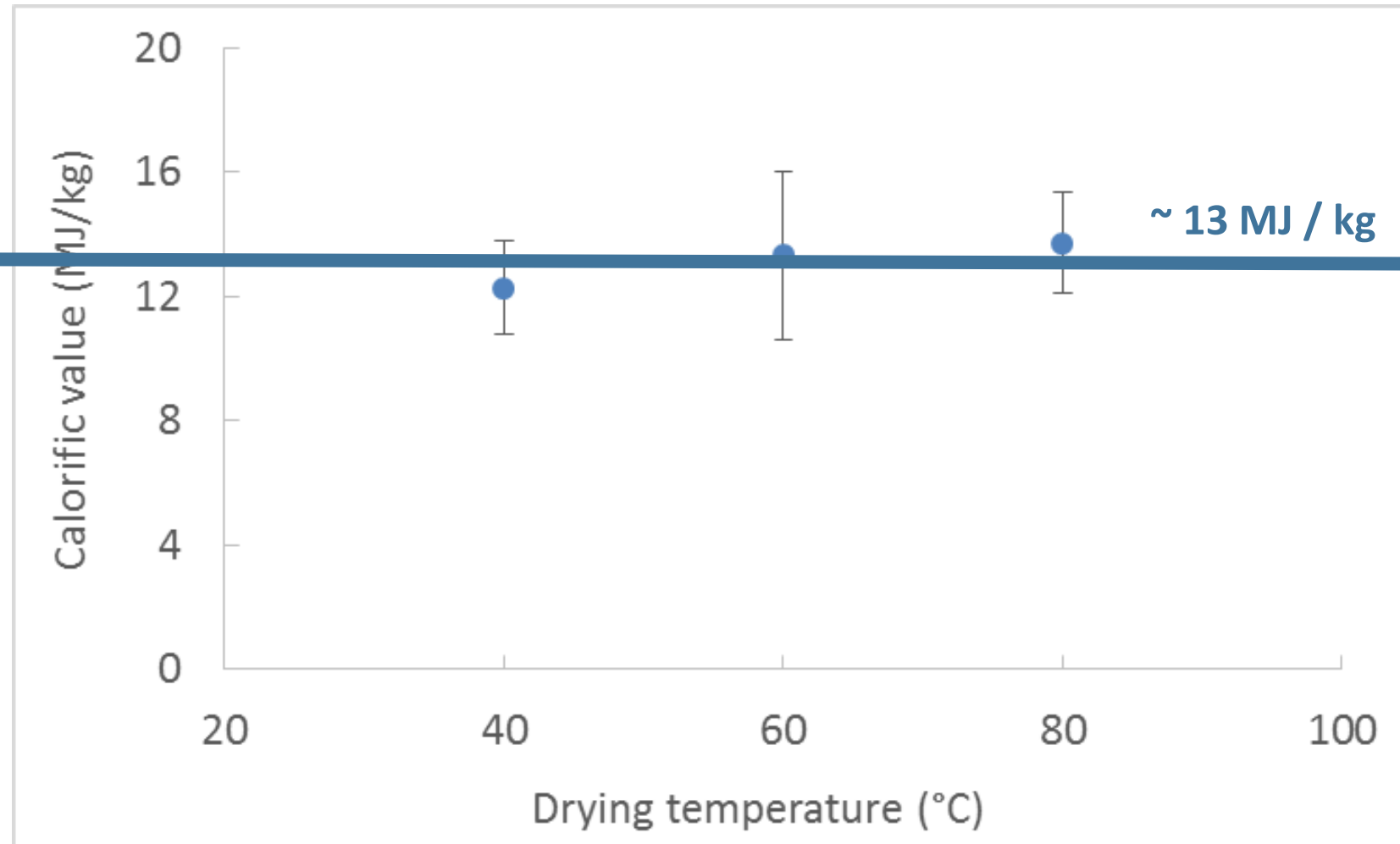
$< 10 \text{ g NH}_4^+ / \text{kg}$

$< 5 \text{ g NO}_3^- / \text{kg}$

$\sim 2 \text{ g PO}_4^- / \text{kg}$

5 % of total P

Thermal analysis: calorific value



No effect of temperature

Quite high calorific value

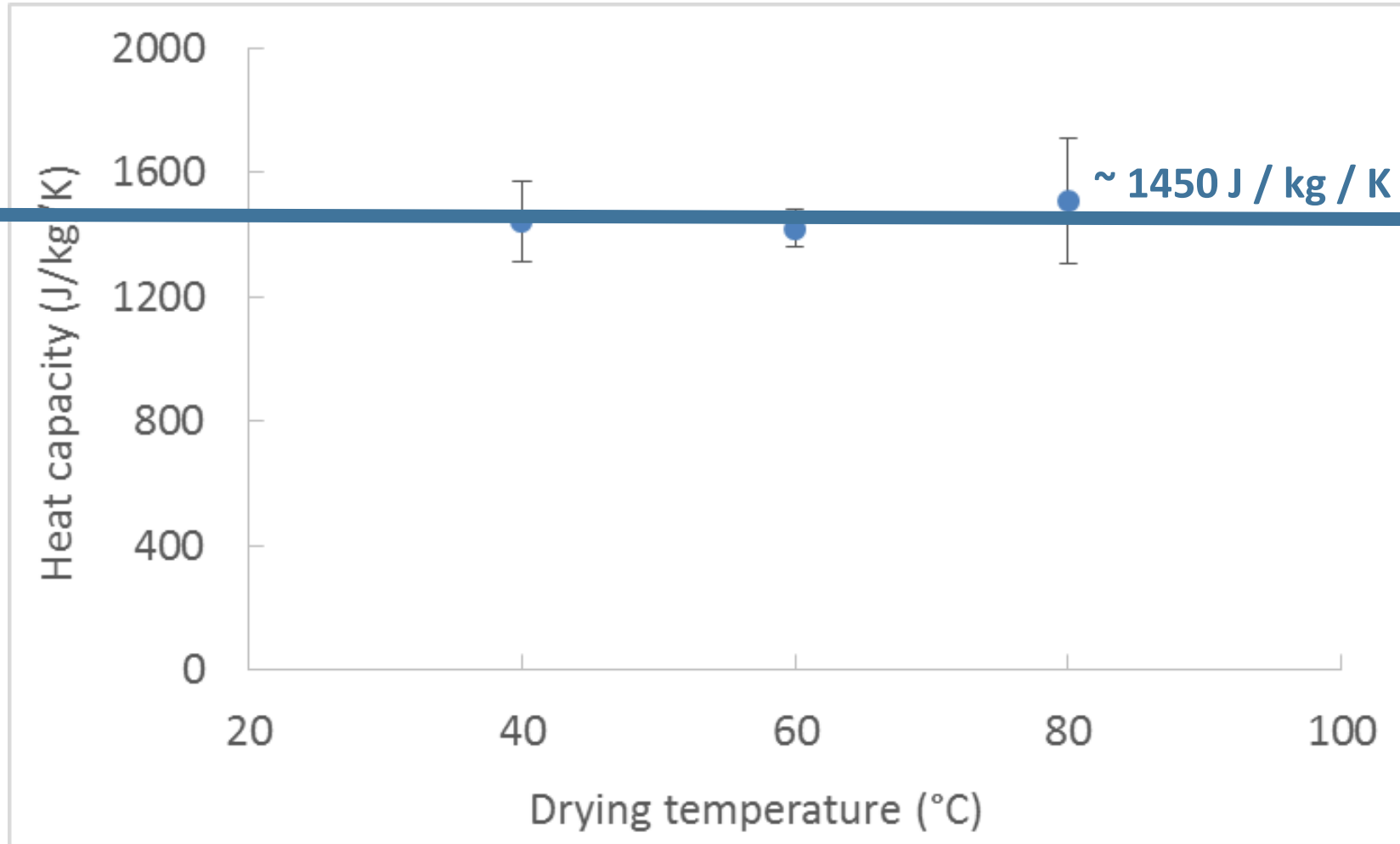
~ Wood

~ 1/3 Diesel

~ 1/3 Natural gas

~ 1/2 Coal

Thermal analysis: heat capacity

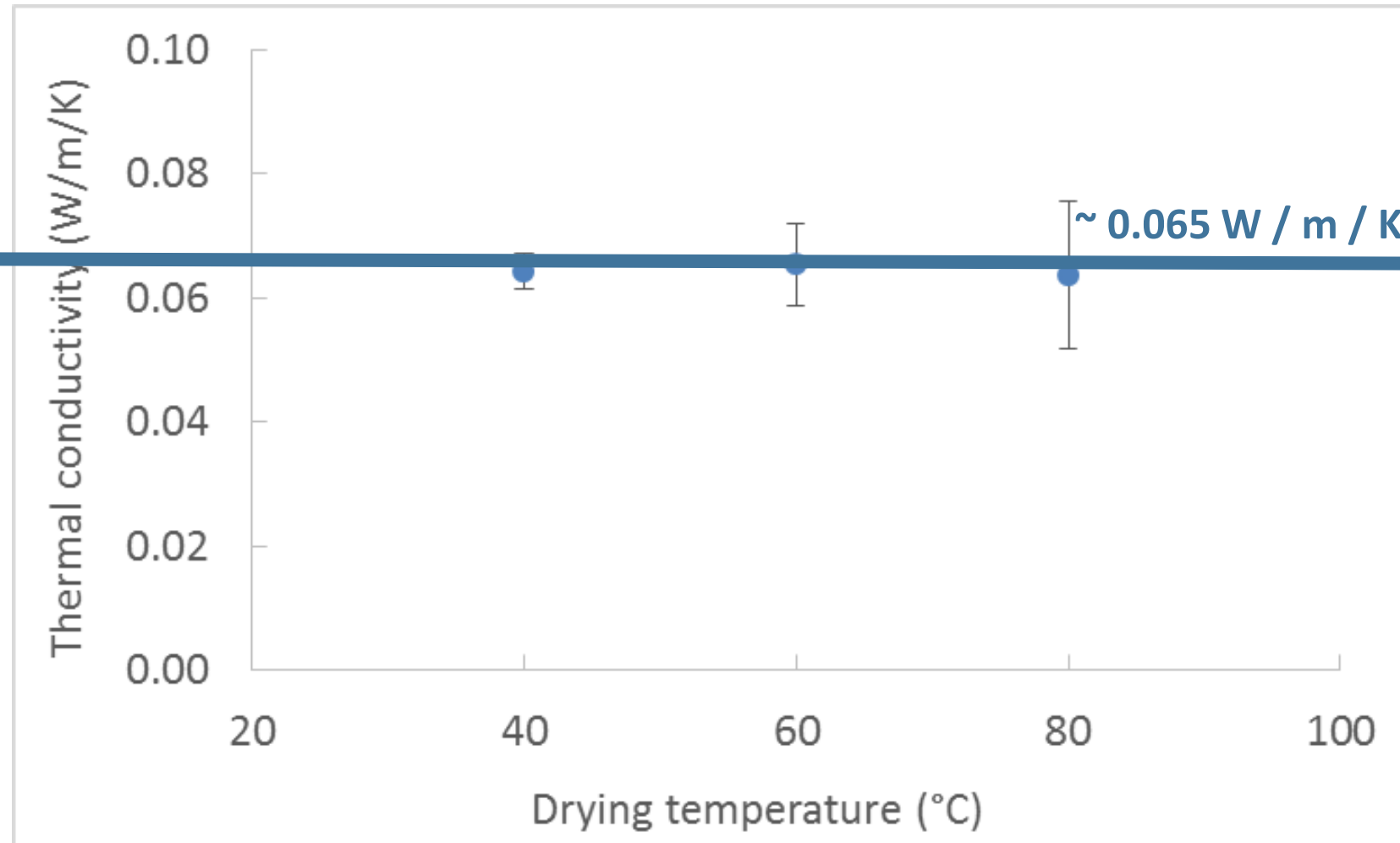


No effect of temperature

Relative low heat capacity

- < Wood
- < Diesel
- < Natural gas
- > Coal

Thermal analysis: thermal conductivity



No effect of temperature

Low thermal conductivity

- < Wood
- < Diesel
- > Natural gas
- < Coal

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Conclusions of the kinetic study

- ✓ Trends obtained as expected: increase of drying rate by increasing temperature and gas velocity, and by decreasing air humidity and particle size
- ✓ Most influent parameter : temperature
- ✓ Under the explored conditions, 2 h minimal time for complete drying, 1 h for middle transformation
- ✓ Critical moisture content depending only on sample geometry

Conclusions of dried FS characterization

- ✓ Nutrient composition of dried faecal sludge similar than manure or home compost
- ✓ Potential use of faecal sludge as a slow release fertilizer or soil container in agriculture lands close to the plant processing
- ✓ Good fuel characteristics of dried faecal sludge
 - Calorific value similar to wood
 - Low heat capacity but also low thermal conductivity



A photograph of two scientists in white lab coats standing in a laboratory. The scientist on the left has a beard and is looking towards the camera. The scientist on the right is looking slightly to the side. They are standing in front of a desk with a computer monitor, keyboard, and mouse. In the background, there is a large orange piece of equipment, a computer tower, and various laboratory fixtures like a fume hood and a large glass vessel.

Thank you for attention!

Acknowledgment: BMGF

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