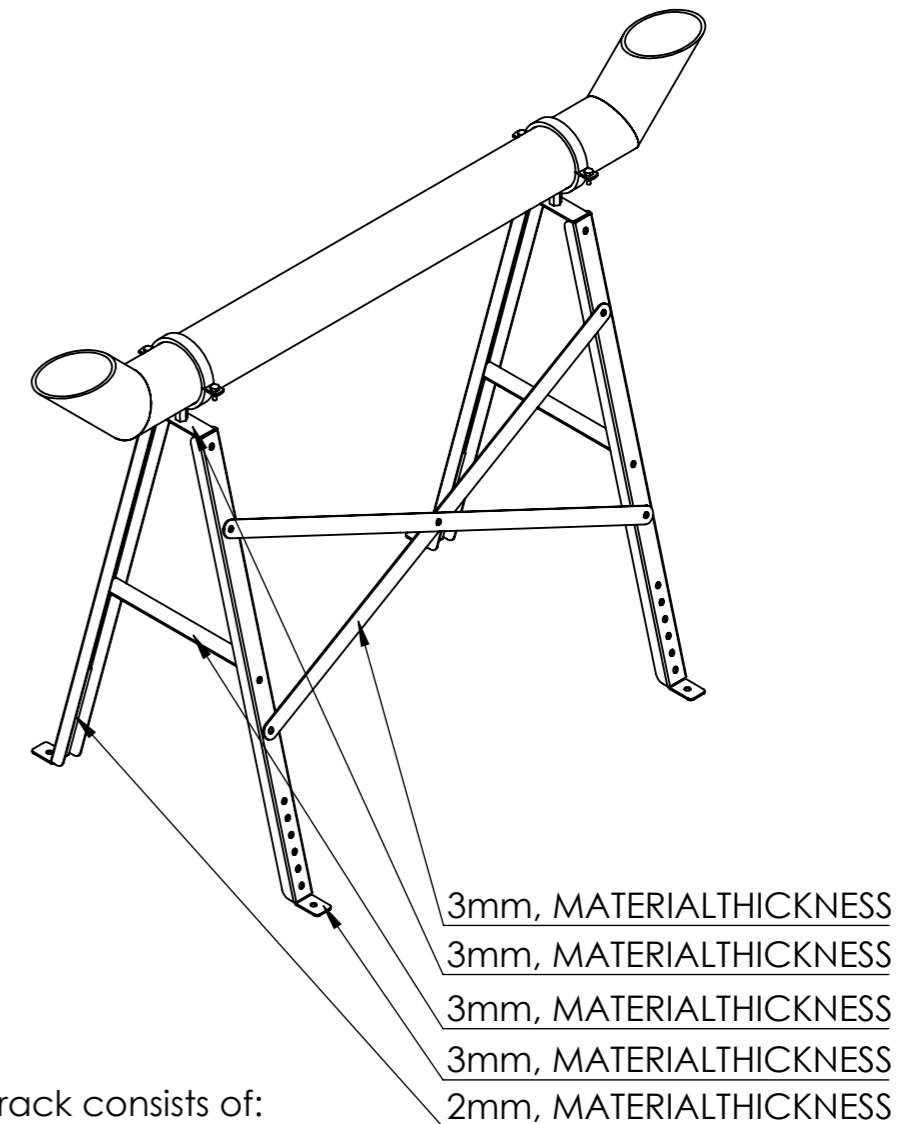
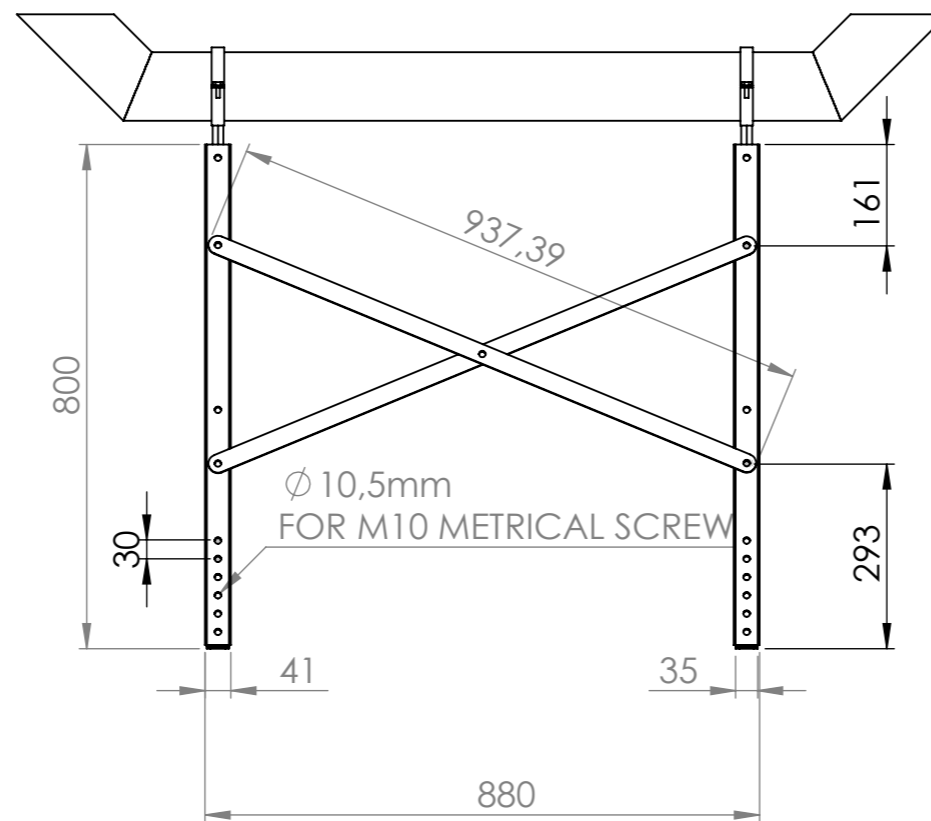
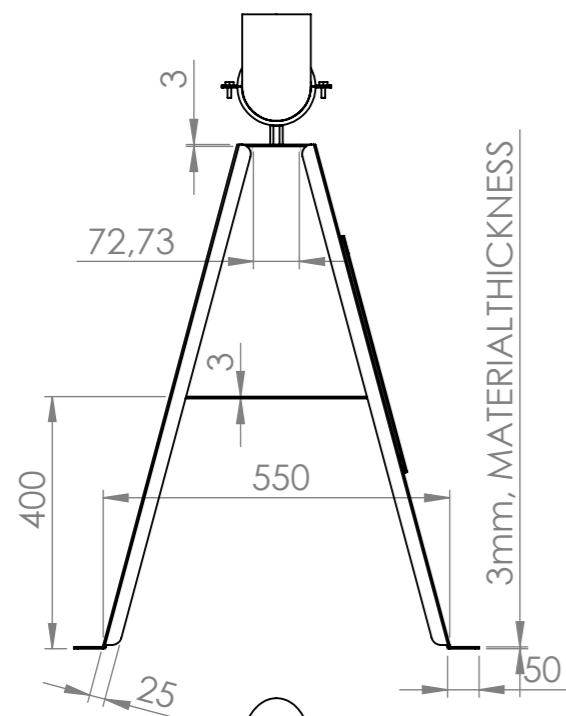


WASHaLOT_01 - overview

Material V2A, 1.4301 stainless steel.

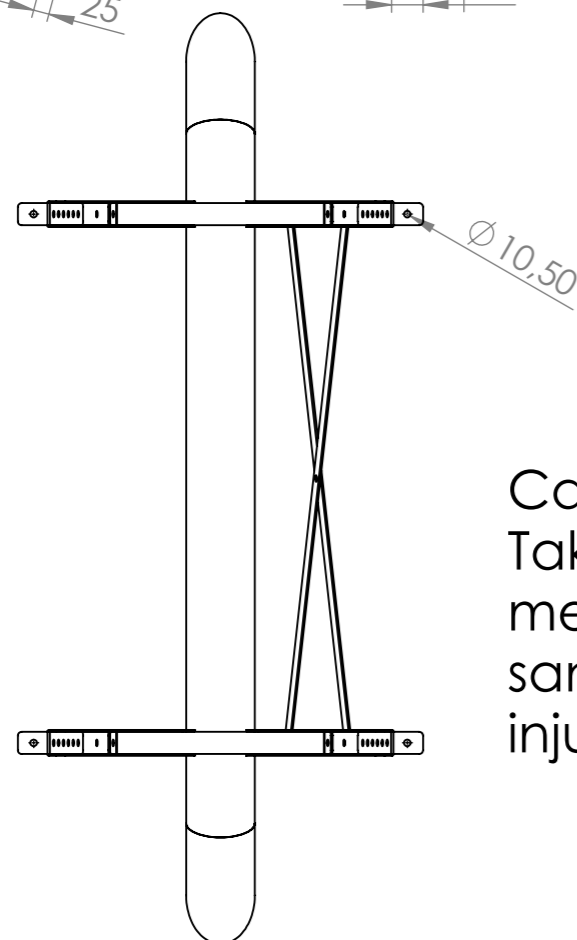
All parts are connected by M10x20mm hexagon head screws, DIN 933, stainless steel V2A, or M10x20mm cylinder head screws, DIN 7984, stainless steel V2A, as well as M10 nuts DIN 934 and 10,5 washers DIN 433.



Every rack consists of:

- 4x feet
- 4x legs
- 2x cross beams
- 2x middle bridge
- 2x upper bridge

- 23x M10x20mm screw
- 23x M10 nut
- 23x 10,5mm washer



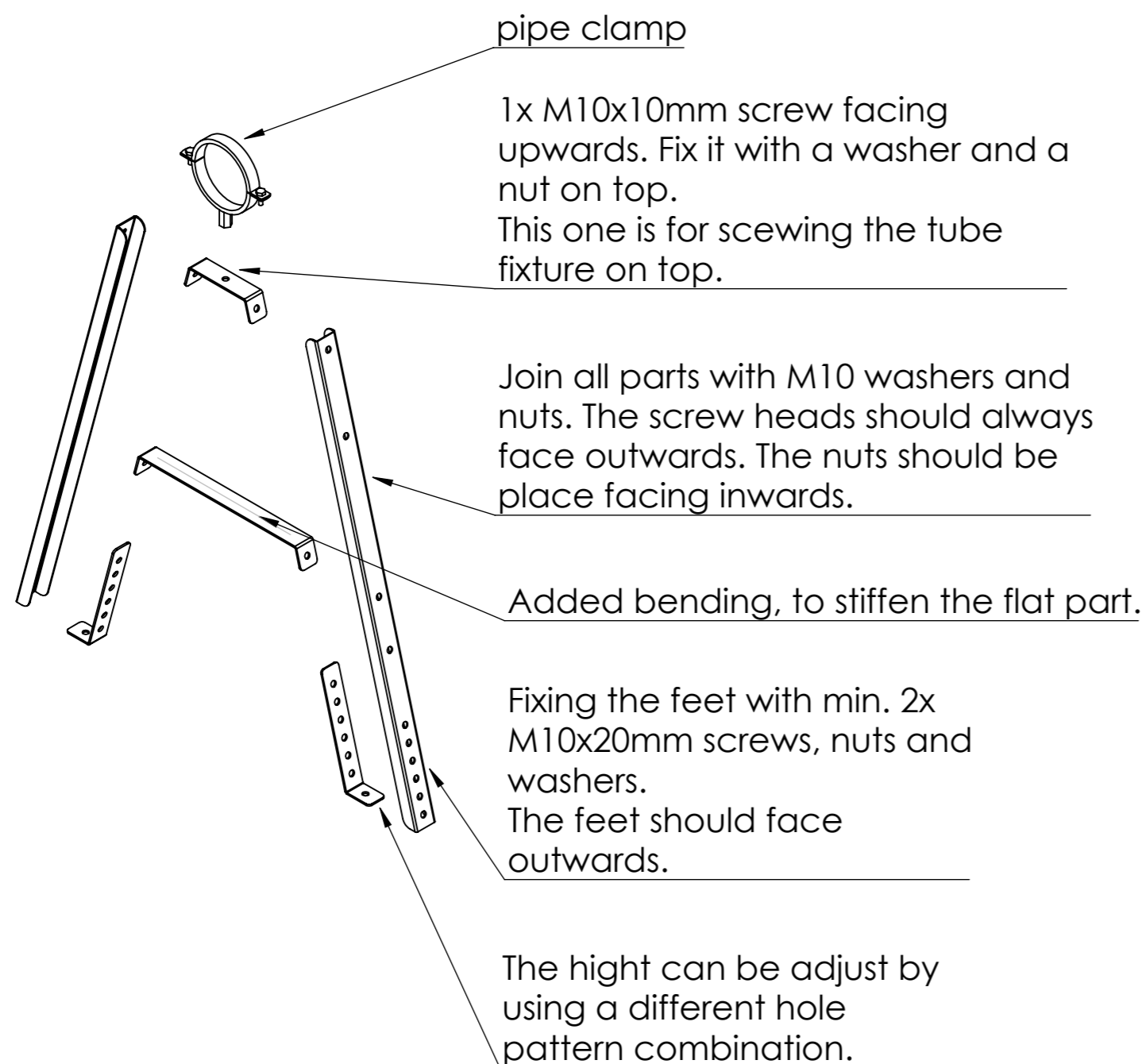
Caution!
Take care that all edges of the metal parts are deburred, sanded and rounded, to avoid injuries while mounting and use.

O X Y D GmbH fertiges Konstruktionsbüro für Metallbau Fabriciusstr. 26, 10589 Berlin 01788887764 info@malteicht.com	ENTGRATEN UND SCHARFE KANTEN BRECHEN - BEMÄßUNG IN mm	PROJEKTNAME: WASHaLOT_01	DATUM: Dienstag, 5. Januar 2021	
		PROJEKTNUMMER: -	TOLERANZEN NACH: DIN ISO 2768-m / EN ISO 9013-342	
	WERKSTOFF: V2A, 1.4301	BENENNUNG: WASHaLOT_01_assambl_ instruction_MLI_01		
	MATERIALSTÄRKE: 2mm & 3mm	OBERFLÄCHE: IIC, untreated	BEARBEITER: MALTE LICHT	SIGNATUR: MLI
	GEWICHT:	MASSSTAB: 1:20	A3 BLATT 1 VON 2	

WASHaLOT_01 - mounting

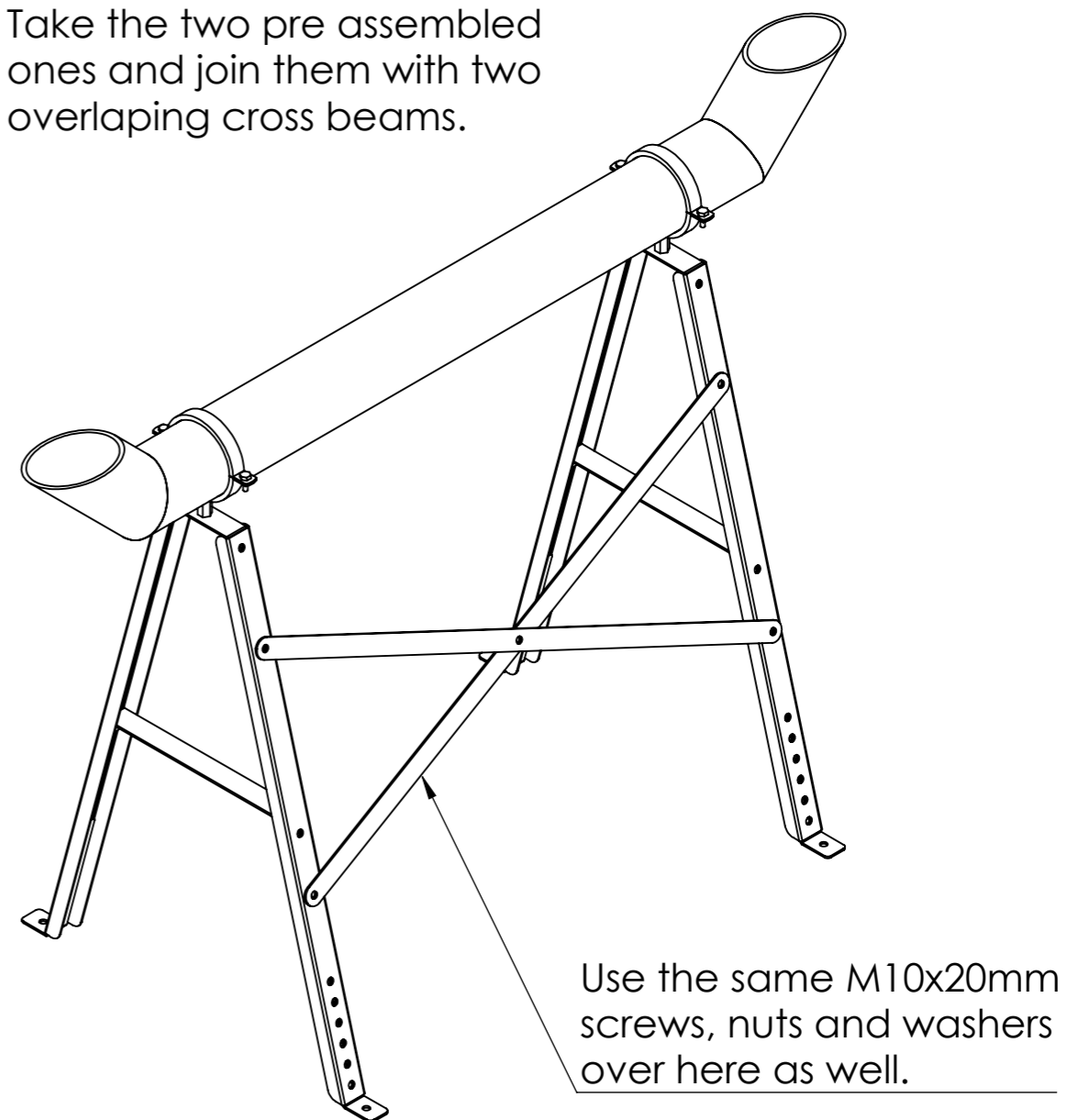
STEP_01

Prepare two of those using M10 screws, M10 nuts and 10,5mm washer.



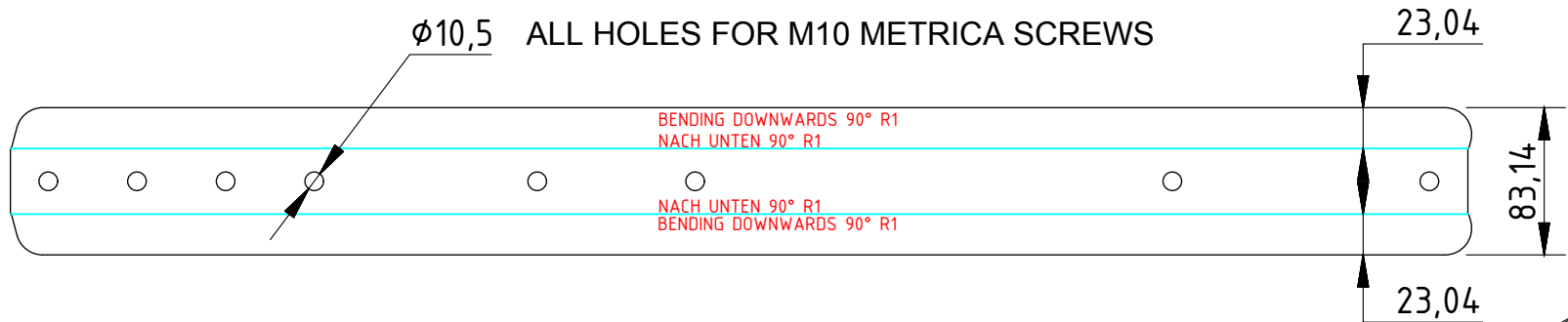
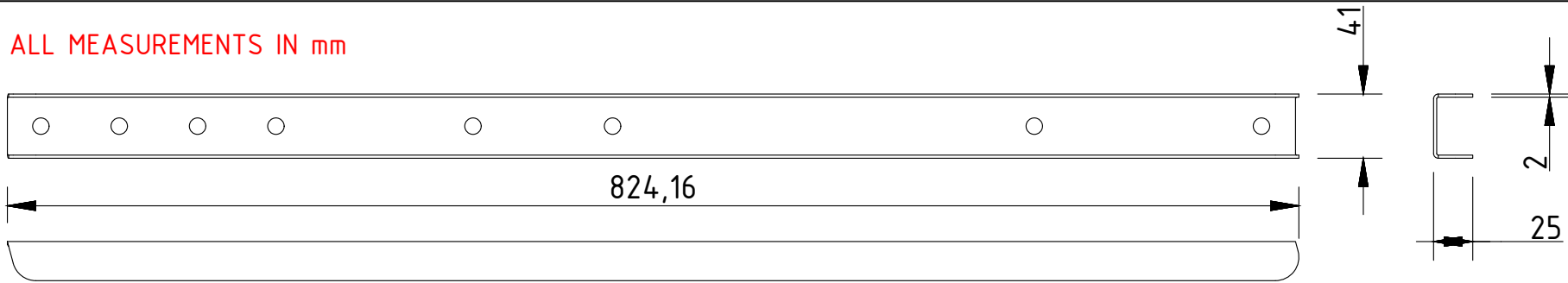
STEP_02

Take the two pre assembled ones and join them with two overlapping cross beams.

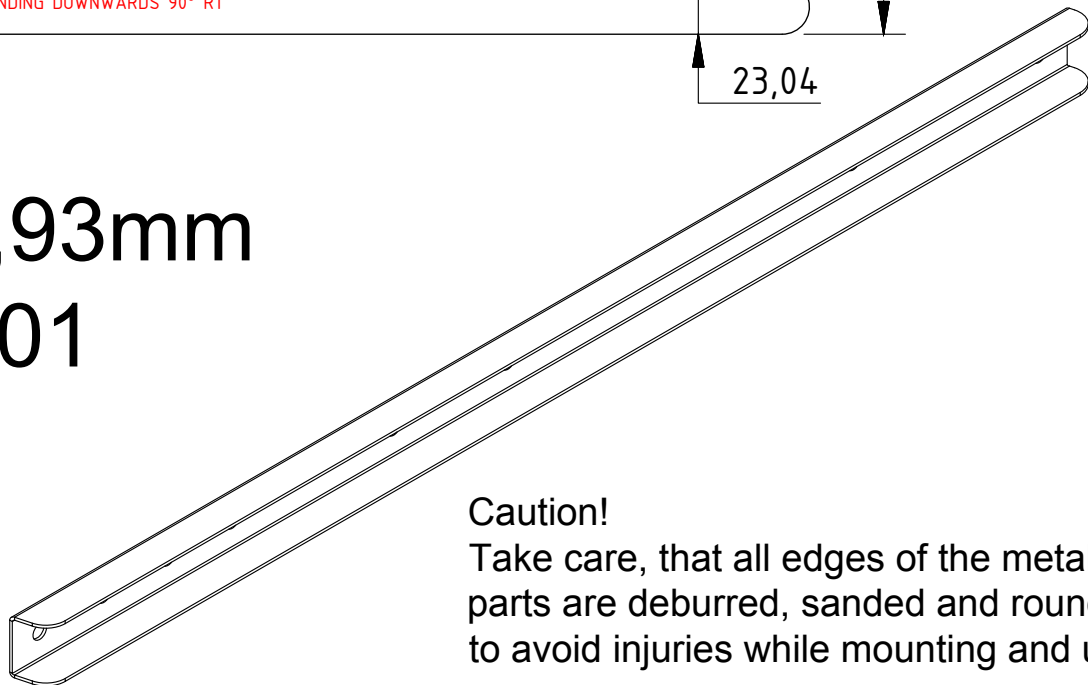


OXYD GmbH fertiges Konstruktionsbüro für Metallbau Fabriciusstr. 26, 10589 Berlin 01788887764 info@maltelicht.com	ENTGRATEN UND SCHARFE KANTEN BRECHEN - BEMÄßUNG IN mm	PROJEKTNAME: WASHaLOT, Beingestell	DATUM: Dienstag, 5. Januar 2021	
		PROJEKTNUMMER: -	TOLERANZEN NACH: DIN ISO 2768-m / EN ISO 9013-342	
	WERKSTOFF: AlMg3 W19 H111	BENENNUNG: WASHaLOT_01_assambl_ instruction_MLI_01		
	MATERIALSTÄRKE: 3mm & 5mm	OBERFLÄCHE: roh, nicht beschichtet	BEARBEITER: MALTE LICHT	SIGNATUR: MLI
	GEWICHT:	MASSSTAB: 1:20	A3	
		BLATT 2 VON 2		

ALL MEASUREMENTS IN mm

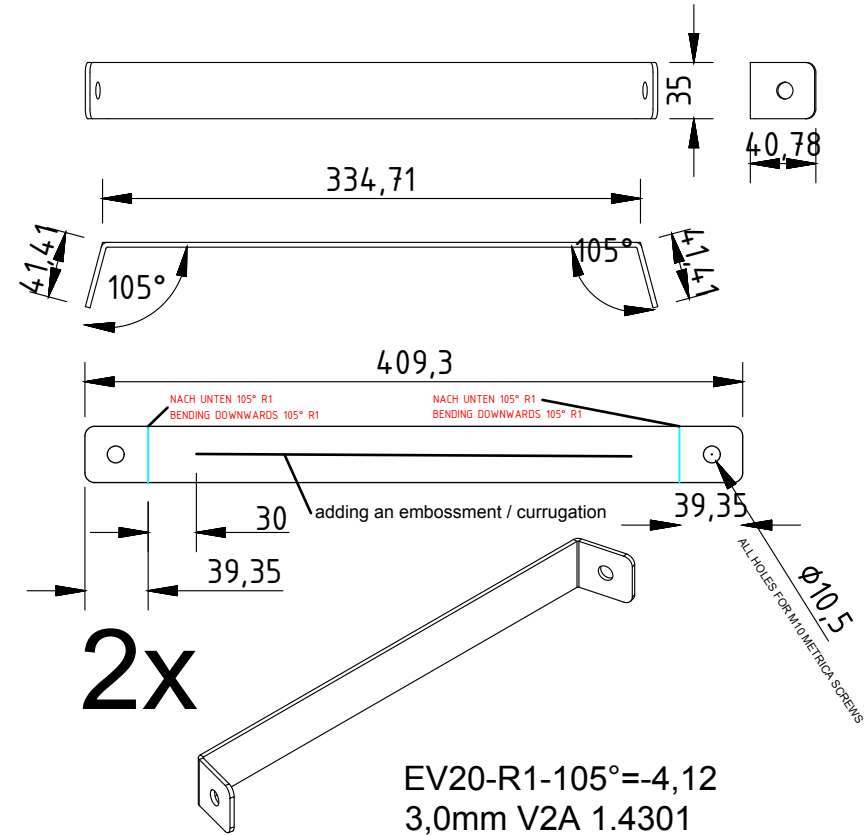
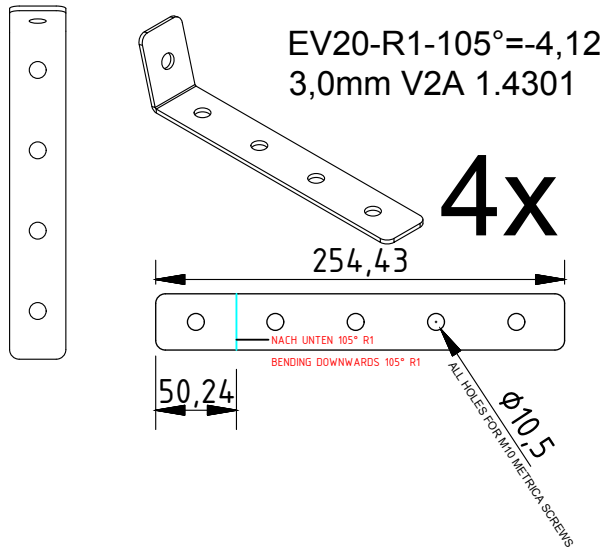
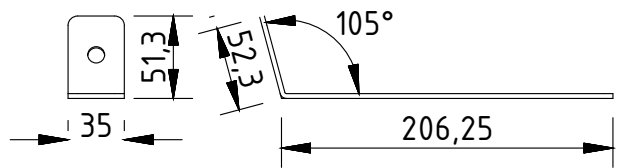
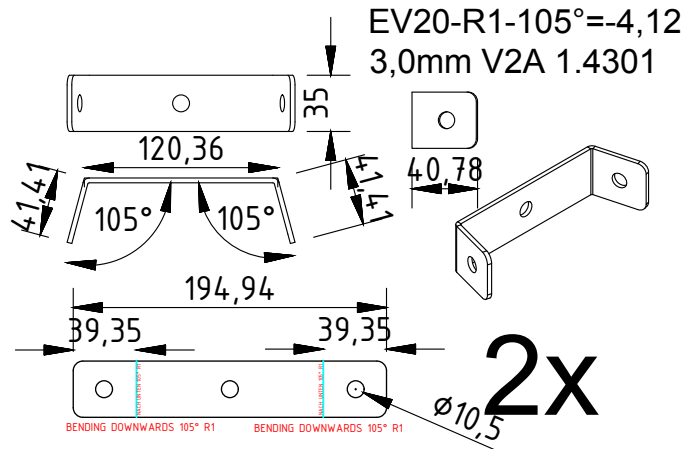


EV12-R1-90°=-3,93mm
2,0mm V2A 1.4301



Caution!
Take care, that all edges of the metal parts are deburred, sanded and rounded, to avoid injuries while mounting and use.

OXYD GmbH Fabriciusstr. 26 10589 Berlin Tel.: 0049 178 8887764	zul. Abweichung DIN 2768 -mittel-		Kunde:	Werkstoff: 1.4301	Stärke t = 2 mm	M:
	Datum	Name	WASHaLOT01_legs_U-Profile_MLI_01			Blatt 1
	Bearb. date()	MLI				
	Gepr.		C:\Users\M. Licht\Downloads			
Geän.						



Caution!
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OXYD GmbH
Fabriciusstr. 26
10589 Berlin
Tel.: 0049 178 8887764

zul. Abweichung
DIN 2768 -mittel-

	Datum	Name
Bearb.	date()	MLI
Gepr.		
Geän.		

Kunde:

Werkstoff: 1.4301

Stärke t = 3 mm

M:

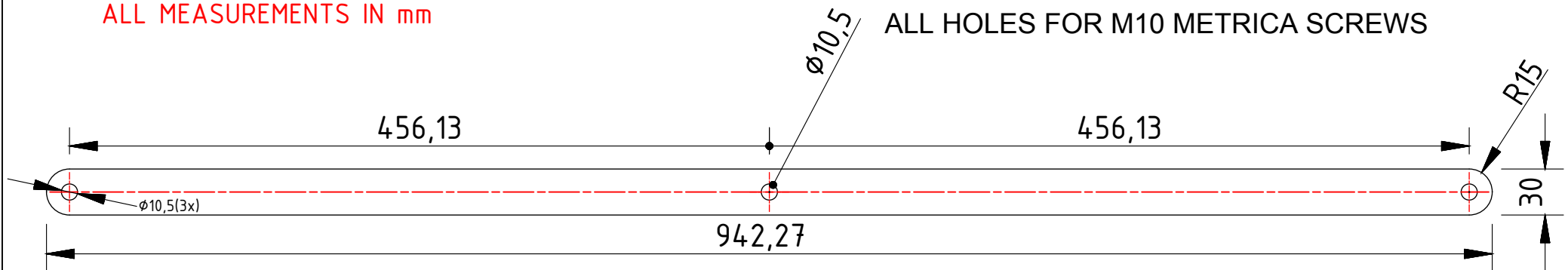
WASHaLOT01_3mm_bendingparts_MLI_01

Blatt
1

C:\Users\M. Licht\Downloads

ALL MEASUREMENTS IN mm

ALL HOLES FOR M10 METRICA SCREWS



3,0mm V2A 1.4301

Caution!

Take care, that all edges of the metal parts are deburred, sanded and rounded, to avoid injuries while mounting and use.

OXYD GmbH Fabriciusstr. 26 10589 Berlin Tel.: 0049 178 8887764	zul. Abweichung DIN 2768 -mittel-		Kunde:	Werkstoff: 1.4301	Stärke t = 3 mm	M:
	Datum	Name	WASHaLOT01_crossbeam_MLI_01			Blatt 1
	Bearb. date()	MLI				
	Geän.		C:\Users\M. Licht\Downloads			